

# Carbon Steel Grade 1010 Data Sheet

## AISI 1010 Steel, cold drawn

**Subcategories:** Carbon Steel; AISI 1000 Series Steel; Low Carbon Steel

**Close Analogs:**

**Key Words:** UNS G10100

Component	Weight %					
C	0.080-0.13					
Fe	99.18-99.62					
Mn	0.30-0.60					
P	Max 0.040					
S	Max 0.050					
Physical Properties	Metric	English	Comments	Cold Head	Hot Forge	Wire Form
Density	7.87 g/cc	0.284 lb/in <sup>3</sup>				
Mechanical Properties	Metric	English	Comments	Cold Head	Hot Forge	Wire Form
Hardness, Brinell	105	105				
Hardness, Knoop	123	123	Converted from Brinell hardness.			
Hardness, Rockwell B	60	60	Converted from Brinell hardness.			
Hardness, Vickers	108	108	Converted from Brinell hardness.			
Tensile Strength, Ultimate	365 MPa	52900 psi				
Tensile Strength, Yield	305 MPa	44200 psi				

Elongation at Break	20%	20%	In 50 mm			
Reduction of Area	40%	40%				
Modulus of Elasticity	205 GPa	29700 ksi	Typical for steel			
Bulk Modulus	160 GPa	23200 ksi	Typical for steel			
Poissons Ratio	0.29	0.29	Typical For Steel			
Machinability	55.00%	55.00%	Based on AISI 1212 steel. as 100% machinability. Group I bar, rod, and wire products machinability can be improved by cold drawing.			
Shear Modulus	80.0 GPa	11600 ksi	Typical for steel			
<b>Electrical Properties</b>	<b>Metric</b>	<b>English</b>	<b>Comments</b>	<b>Cold Head</b>	<b>Hot Forge</b>	<b>Wire Form</b>
Electrical Resistivity	0.0000143 ohm-cm	0.0000143 ohm-cm				
<b>Thermal Properties</b>	<b>Metric</b>	<b>English</b>	<b>Comments</b>	<b>Cold Head</b>	<b>Hot Forge</b>	<b>Wire Form</b>
CTE, linear	12.2 $\mu\text{m}/\text{m}\cdot\text{C}$	6.78 $\mu\text{in}/\text{in}\cdot\text{F}$				
	@Temperature 0.000 $\text{C}$ $\text{€}$ 100 $\text{C}$	@Temperature 32.0 $\text{F}$ $\text{€}$ 212 $\text{F}$				
	13.5 $\mu\text{m}/\text{m}\cdot\text{C}$	7.50 $\mu\text{in}/\text{in}\cdot\text{F}$				
	@Temperature 0.000 $\text{C}$ $\text{€}$ 300 $\text{C}$	@Temperature 32.0 $\text{F}$ $\text{€}$ 572 $\text{F}$				
	14.2 $\mu\text{m}/\text{m}\cdot\text{C}$	7.89 $\mu\text{in}/\text{in}\cdot\text{F}$				
	@Temperature 0.000 $\text{C}$ $\text{€}$ 500 $\text{C}$	@Temperature 32.0 $\text{F}$ $\text{€}$ 932 $\text{F}$				
Specific Heat Capacity	0.448 J/g- $\text{C}$	0.107 BTU/lb- $\text{F}$	condition unknown			
	@Temperature $\geq 100$ $\text{C}$	@Temperature $\geq 212$ $\text{F}$				
	0.498 J/g- $\text{C}$	0.119 BTU/lb- $\text{F}$				
	@Temperature 150 $\text{C}$ $\text{€}$ 200 $\text{C}$	@Temperature 302 $\text{F}$ $\text{€}$ 392 $\text{F}$				
	0.519 J/g- $\text{C}$	0.124 BTU/lb- $\text{F}$				
	@Temperature 200 $\text{C}$ $\text{€}$ 250 $\text{C}$	@Temperature 392 $\text{F}$ $\text{€}$ 482 $\text{F}$				
	0.536 J/g- $\text{C}$	0.128 BTU/lb- $\text{F}$				

	@Temperature 250 €" 300°C	@Temperature 482 €" 572 °F	
	0.565 J/g-°C	0.135 BTU/lb-°F	
	@Temperature 300 €" 350 °C	@Temperature 572 €" 662 °F	
	0.590 J/g-°C	0.141 BTU/lb-°F	
	@Temperature 350 €" 400 °C	@Temperature 662 €" 752 °F	
	0.649 J/g-°C	0.155 BTU/lb-°F	
	@Temperature 400 €" 450 °C	@Temperature 752 €" 842 °F	
	0.729 J/g-°C	0.174 BTU/lb-°F	
	@Temperature 550 €" 600 °C	@Temperature 1020 €" 1110°F	
	0.825 J/g-°C	0.197 BTU/lb-°F	
	@Temperature 650 €" 700 °C	@Temperature 1200 €" 1290°F	
Thermal Conductivity	49.8 W/m-K	346 BTU-in/hr- ft <sup>2</sup> -°F	Typical steel